

ABSTRACT

5 The invention relates to a production process for boards (9b,11), based on a hydraulic binder such as plaster, having thinned edges (10).

This process is characterized in that it comprises, before the passage into the die (4, 403), the extraction of a lath (6, 23) from a lath magazine (20) and the
10 introduction of this lath (6, 23) under the facing material (1) of the board.

The invention also relates to a production line for such boards (9b,11) as well as a device for the introduction of laths (6, 23) under the facing material
15 (1).

(Fig. 1)